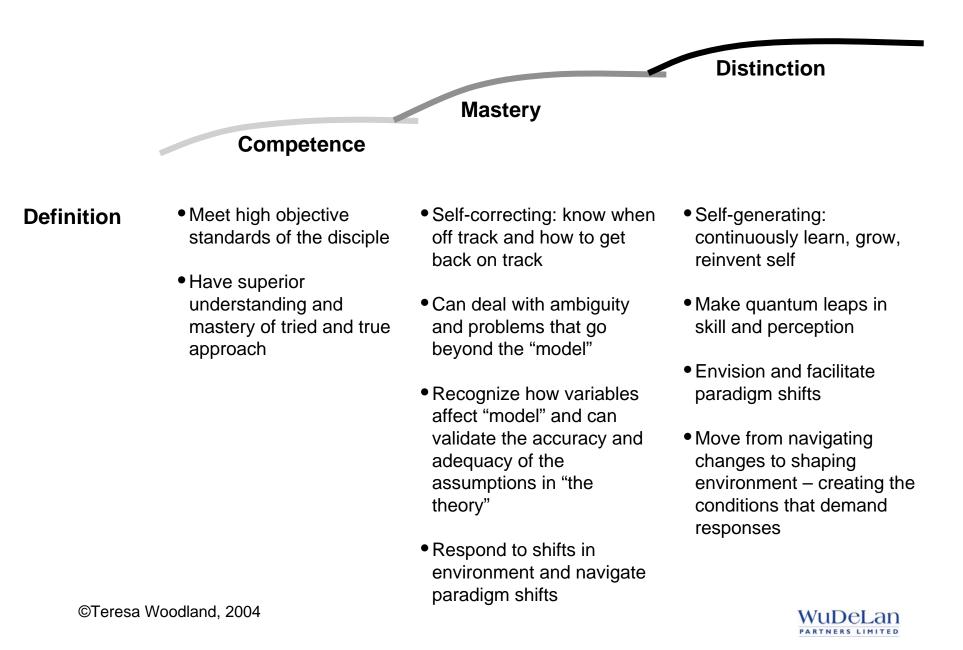
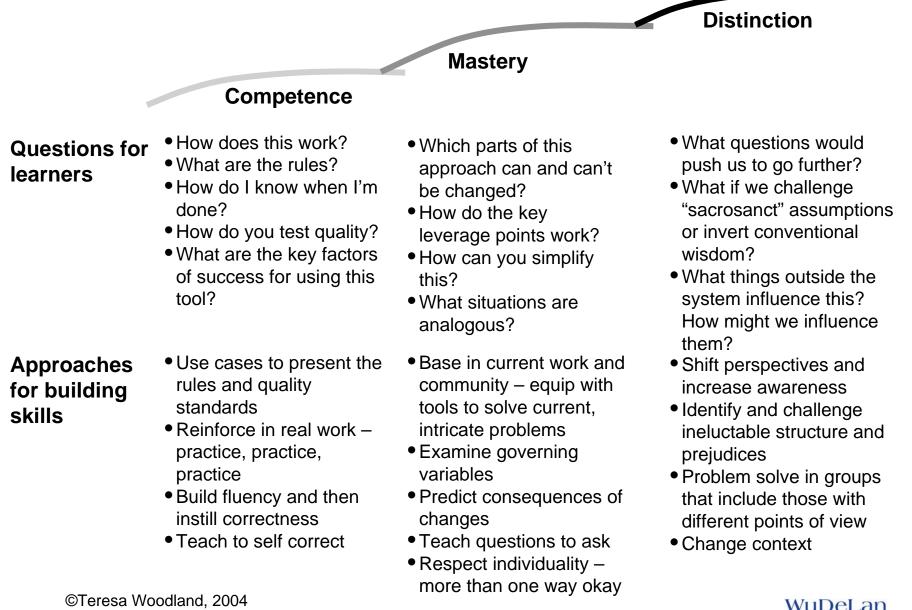
Learners progress through three stages when developing new capabilities



There are ideal methods for facilitating learning at each stage



TNERS LIMIT